

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

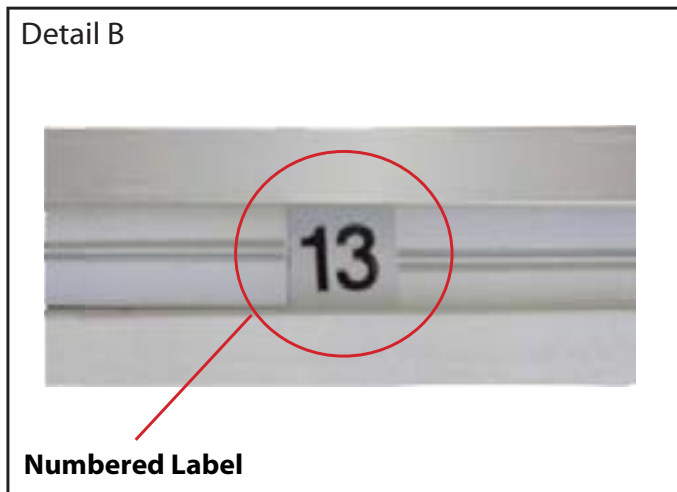


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



**Detail B**

**Numbered Label**

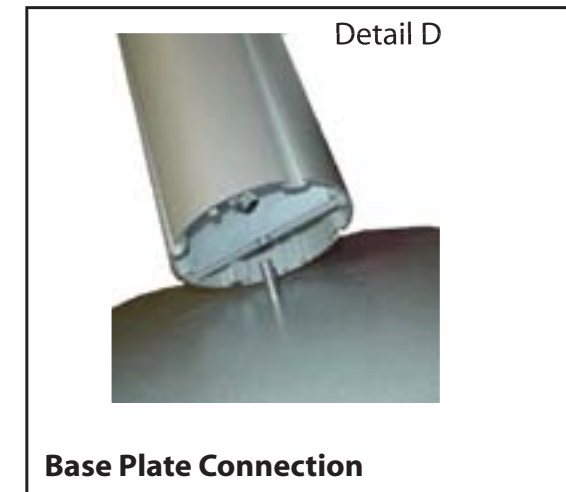
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

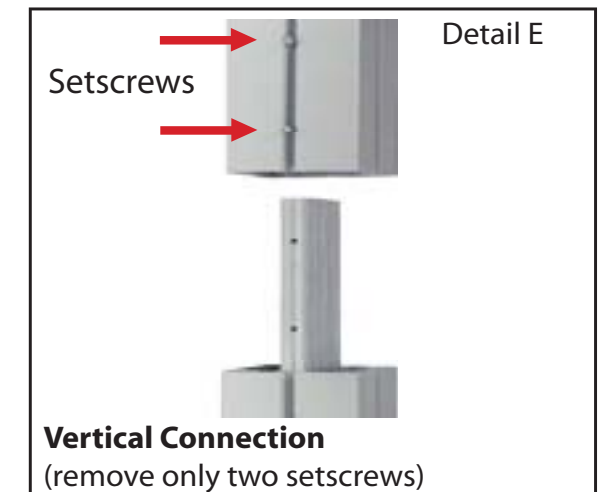
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

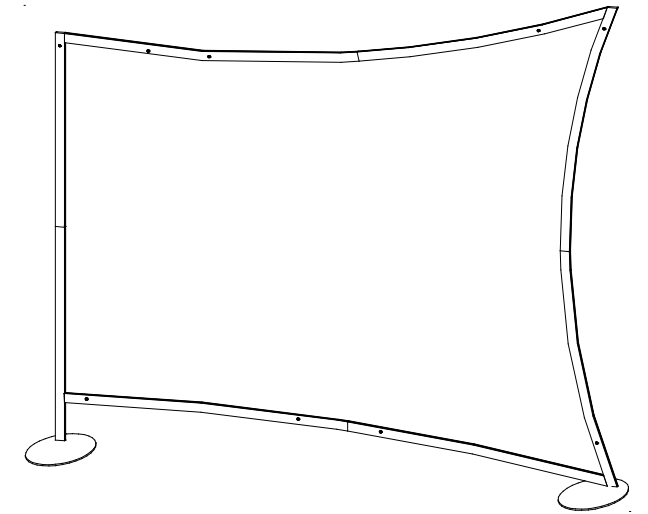
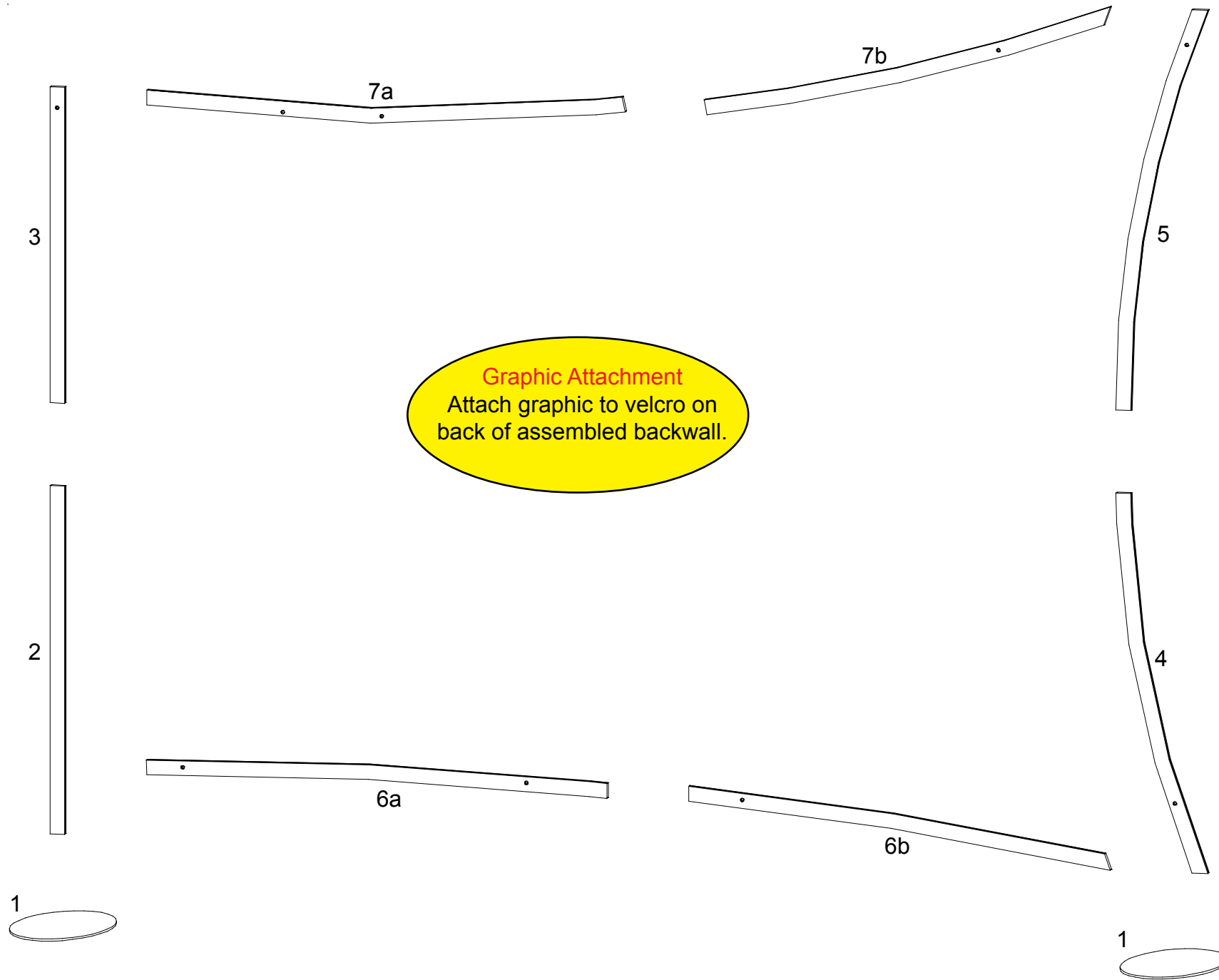
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Part Number	Qty	Description
1	2	Base Plate
2	1	42" h Vertical Extrusion
3	1	38" h Vertical Extrusion
4	1	45.5" h Curved Vertical Extrusion
5	1	48.5" h Curved Vertical Extrusion
6a/6b	1/1	56" w/51.5" w Curved Horizontal Extrusion
7a/7b	1/1	58" w/49.5" w Curved Horizontal Extrusion

Steps

- 1) Lock verticals [2,4] to base plates [1] as shown.
- 2) Connect verticals [3,5] to verticals [2,4] as shown.
- 3) Connect horizontals [6a,6b] and [7a,7b] and lock between vertical assemblies [2/3 and 4/5] as shown.
- 4) Attach graphics to velcro on back of assembled backwall.



**Base Plate Attachment**

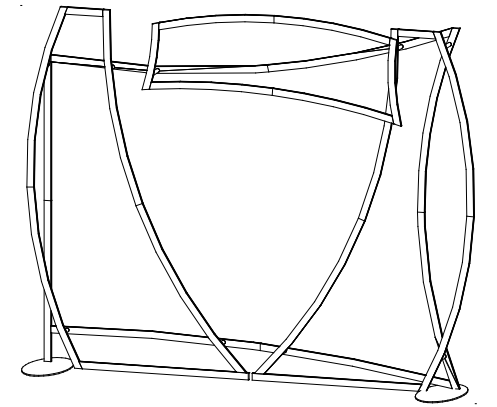
Connect Vertical Extrusion to Base Plate by placing lock into slot and tighten with tool.

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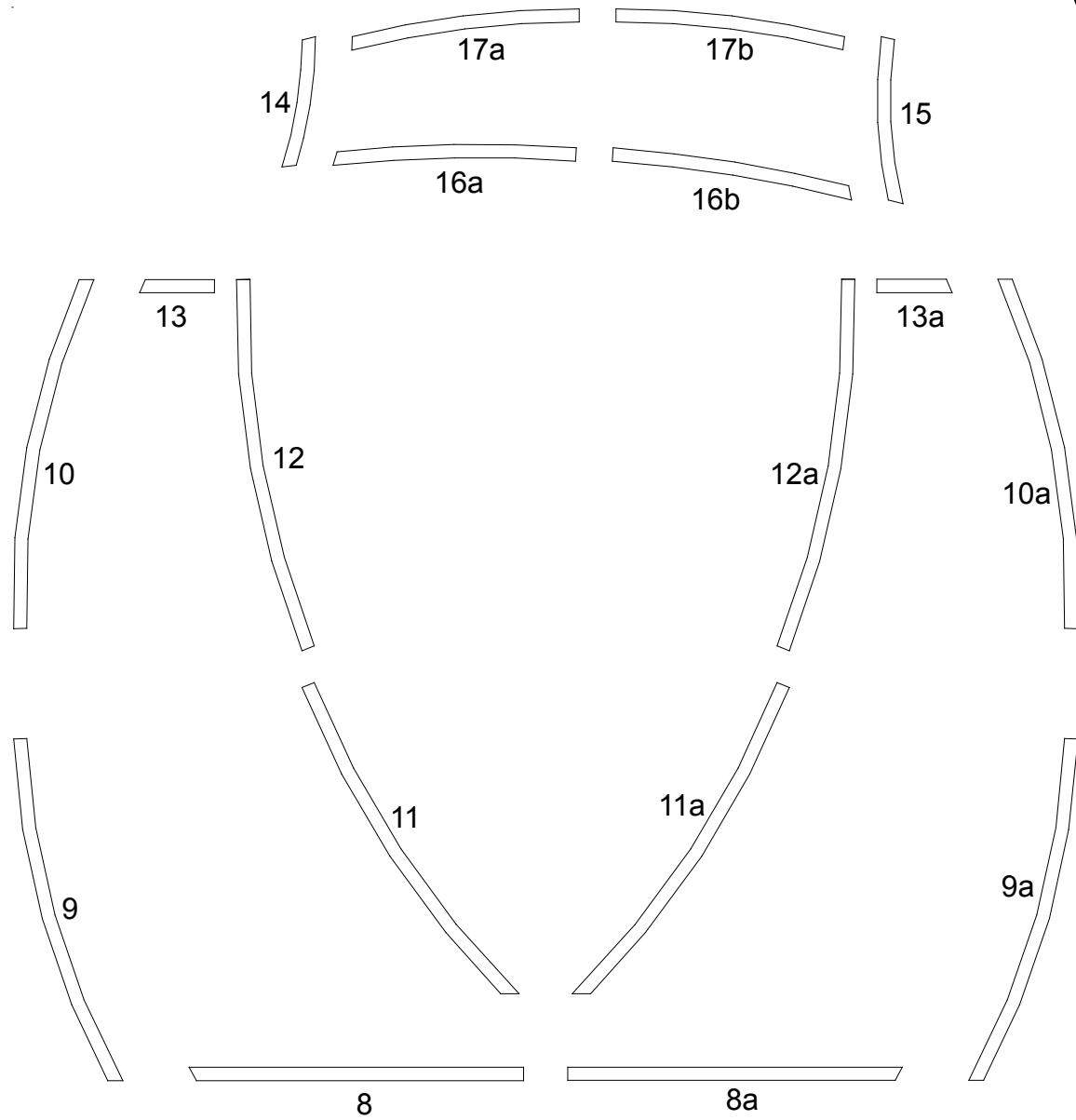
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Part Number	Qty	Description
8/8a	1/1	45.5" Horizontal Extrusion
9/9a	1/1	46.5" Curved Vertical Extrusion
10/10a	1/1	47.5" Curved Vertical Extrusion
11/11a	1/1	42.3" Curved Vertical Extrusion
12/12a	1/1	50.5" Curved Vertical Extrusion
13/13a	1/1	10" Horizontal Extrusion
14	1	18" Curved Vertical Extrusion
15	1	18" Curved Vertical Extrusion
16a/16b	1/1	33" Curved Horizontal Extrusion
17a/17b	1/1	31" Curved Horizontal Extrusion

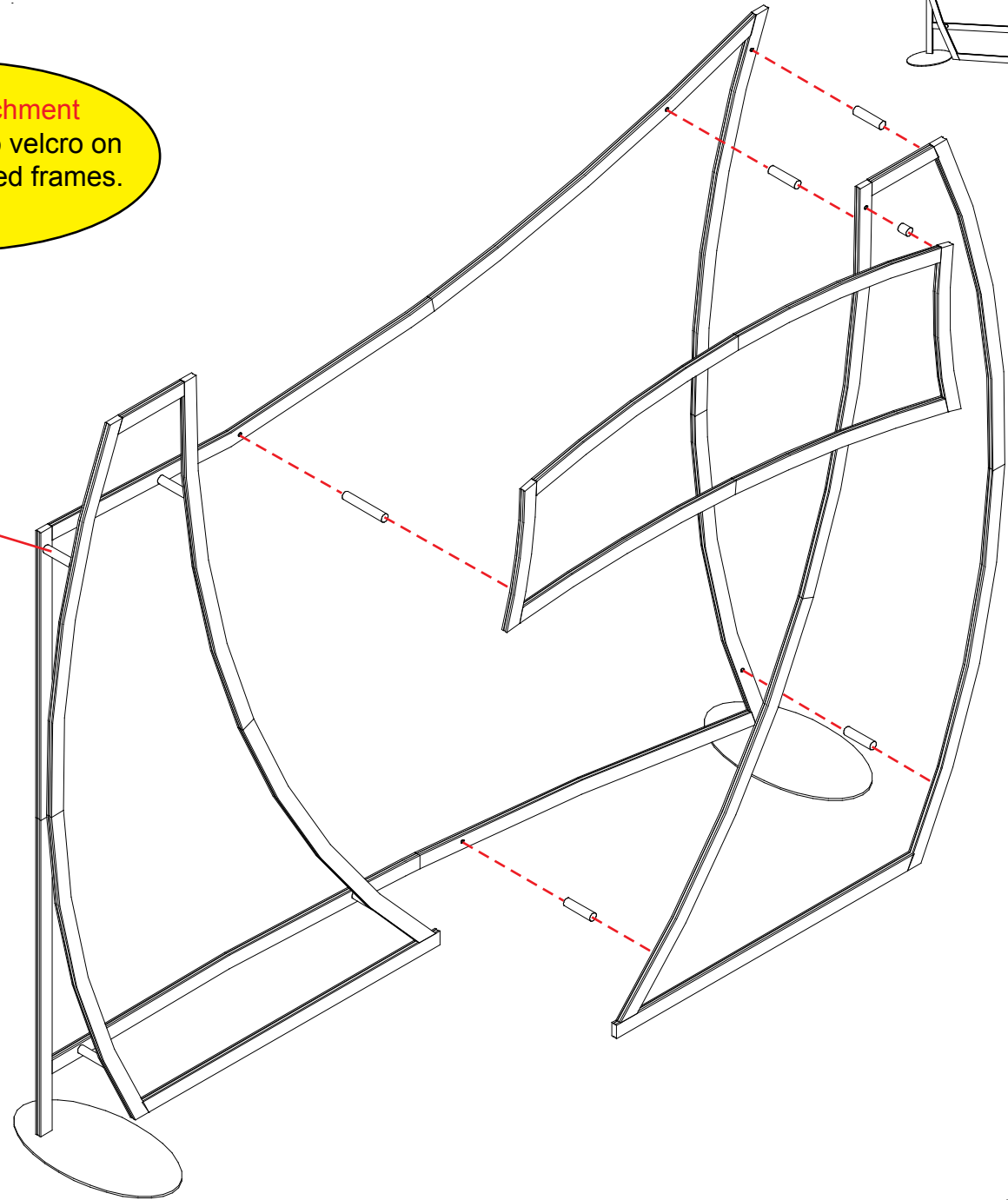
- Steps
- 1) Assemble graphic frames below as indicated.
  - 2) Attach graphics to the velcro on the back of each assembled frame.
  - 3) Lock each assembled frame to the backwall using stand-off barrels.



**Graphic Attachment**  
Attach graphic to velcro on back of assembled frames.



Stand-Off Barrel



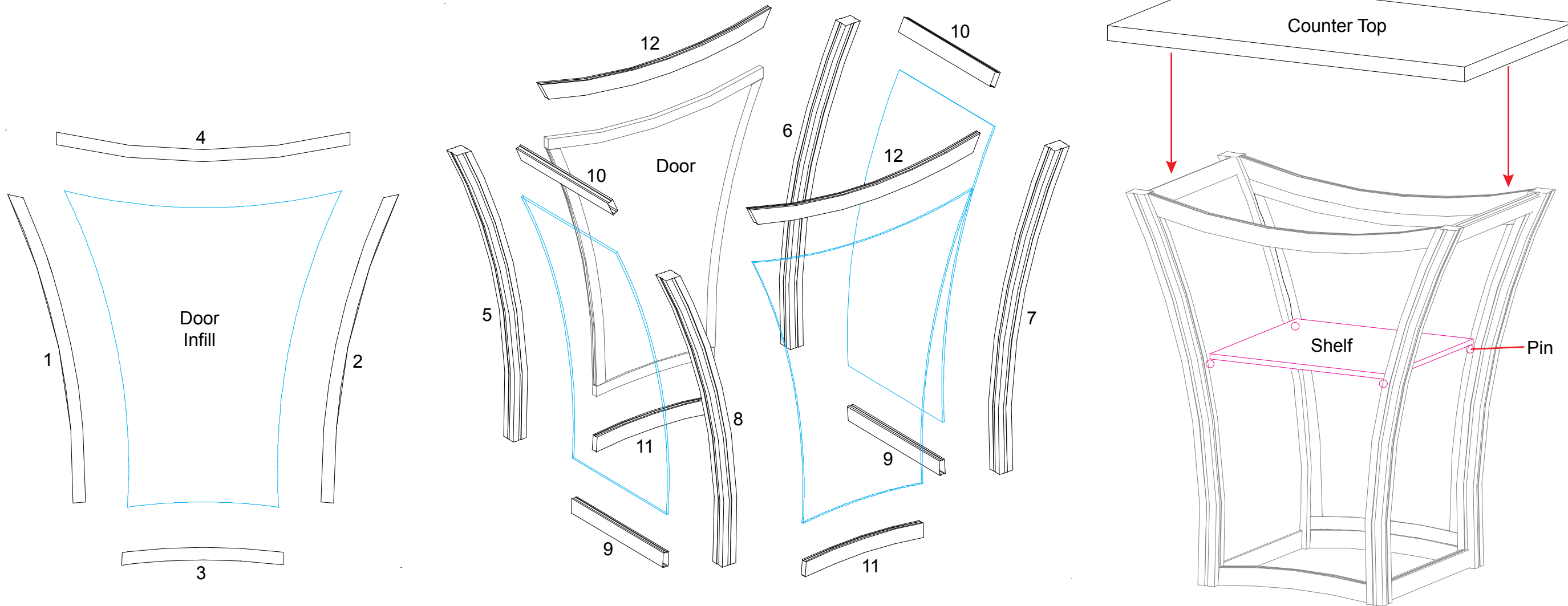
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Part Number	Qty	Description
1	1	31.5" Curved Vertical Extrusion
2	1	31.5" Curved Vertical Extrusion
3	1	16.5" Curved Horizontal Extrusion
4	1	30" Curved Horizontal Extrusion
5	1	38" Curved Vertical Extrusion
6	1	38" Curved Vertical Extrusion
7	1	38" Curved Vertical Extrusion
8	1	38" Curved Vertical Extrusion
9	2	17" Horizontal Extrusion
10	2	17" Horizontal Extrusion
11	2	16.5" Curved Horizontal Extrusion
12	2	32" Curved Horizontal Extrusion

Steps

- 1) Lock verticals [1,2] to horizontal [3].
- 2) Insert **infill** and lock in place with horizontal [4].
- 3) Connect verticals [5-8] with lower horizontals [9,11].
- 4) Insert front and side **infills** and lock in place with verticals [10,12].
- 5) Attach door, set shelf on pins, and place counter top on assembled pedestal.



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